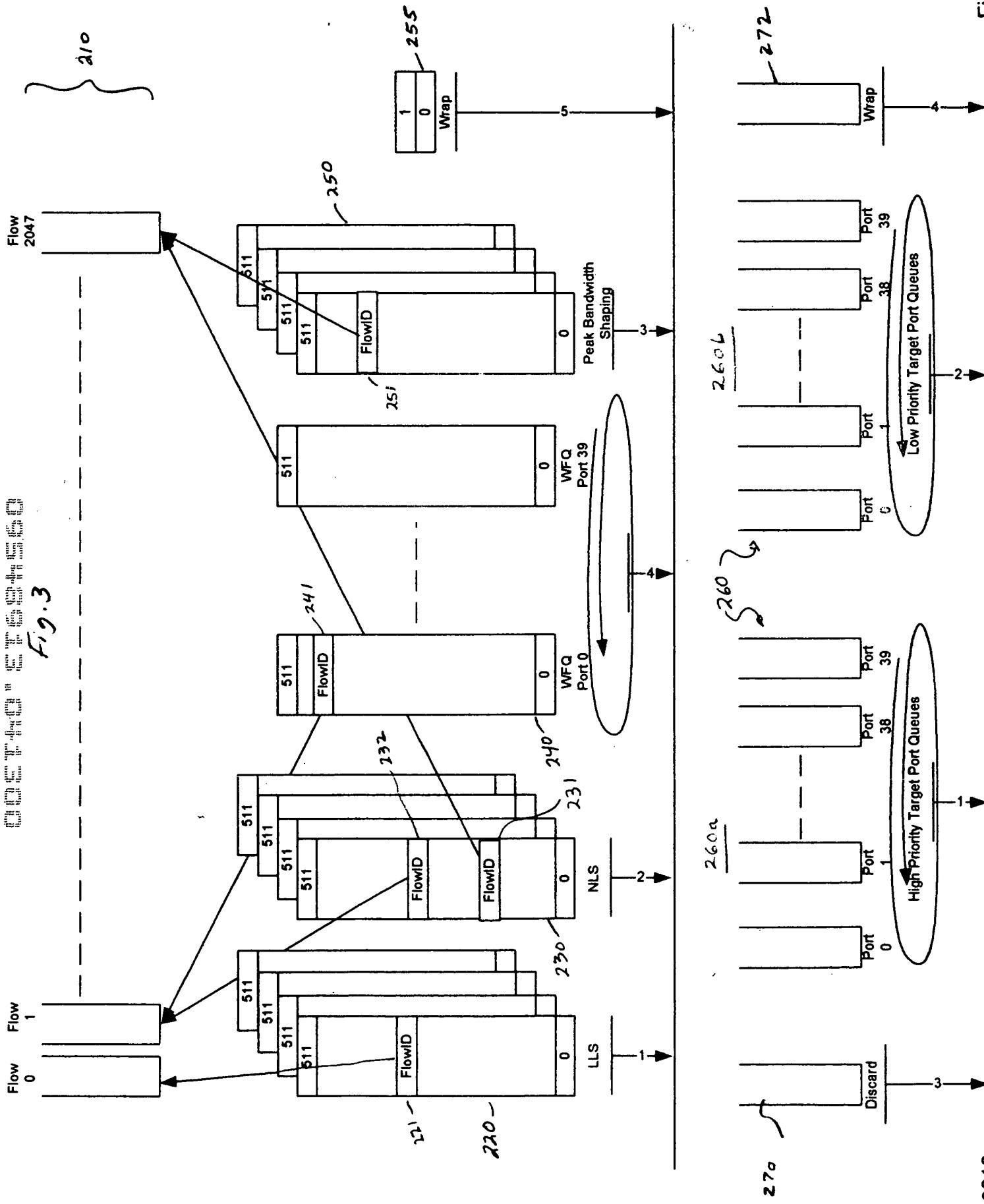


Figure 3
Flow Processing Flowchart



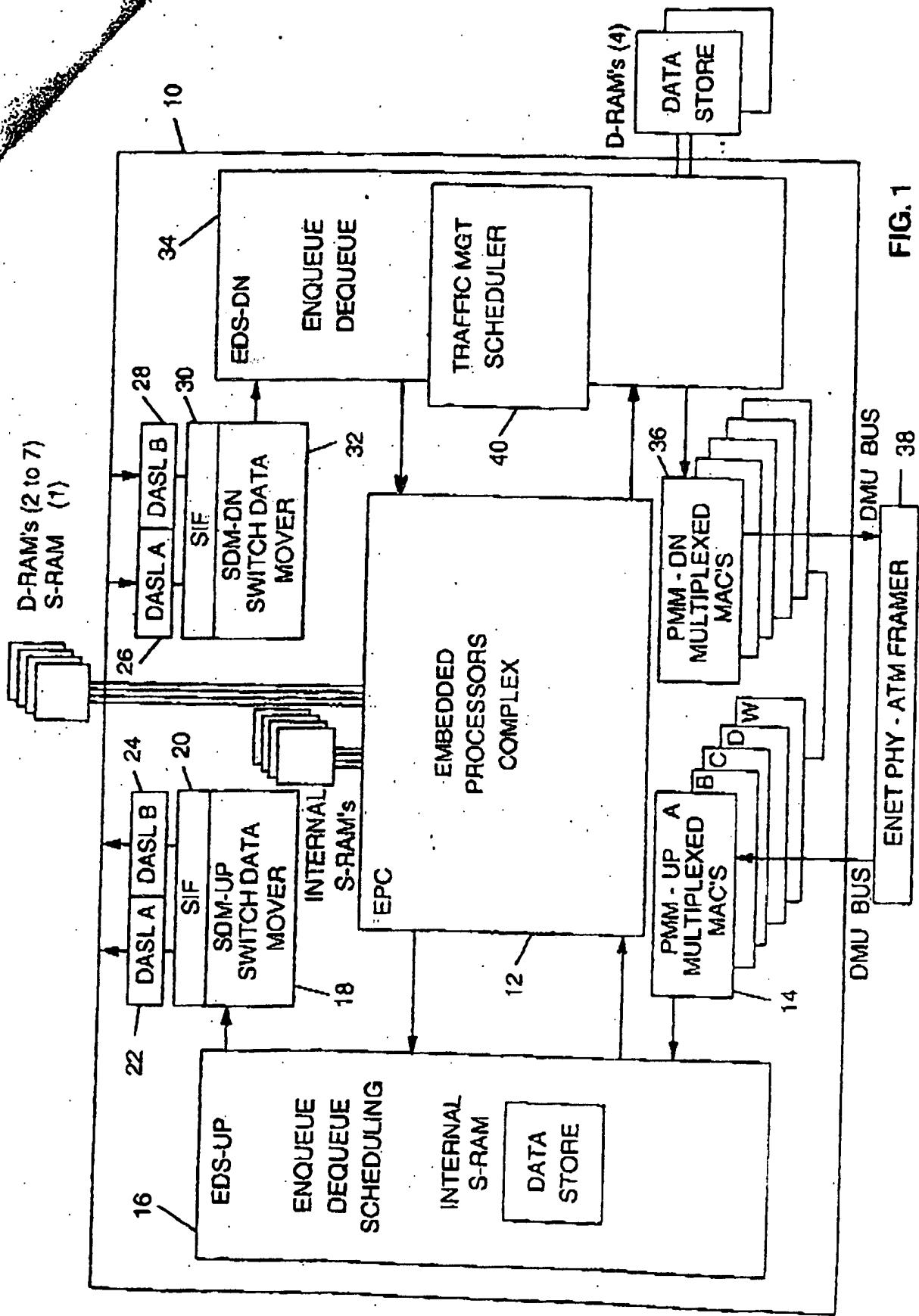


FIG. 1

38

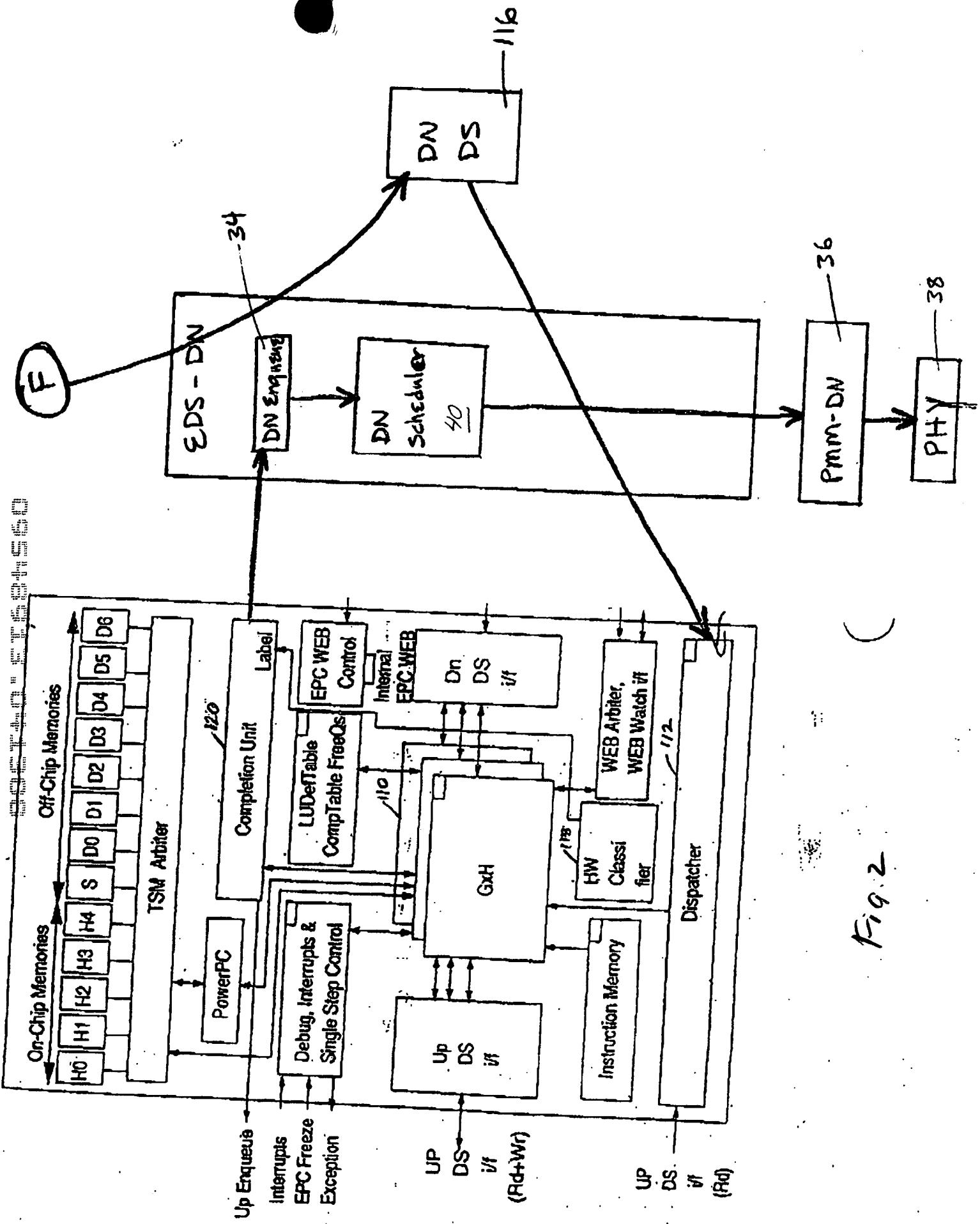
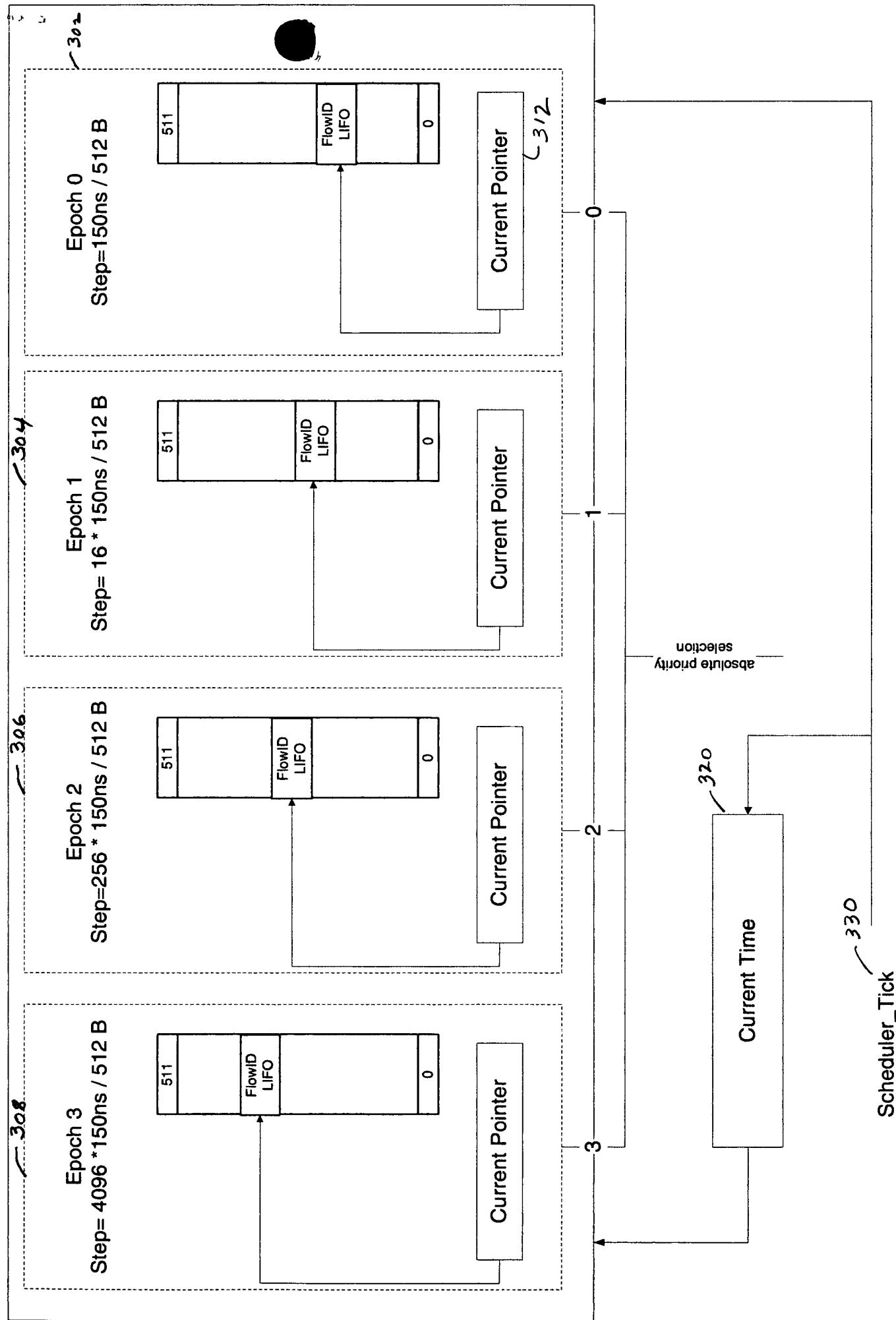


Fig. 2



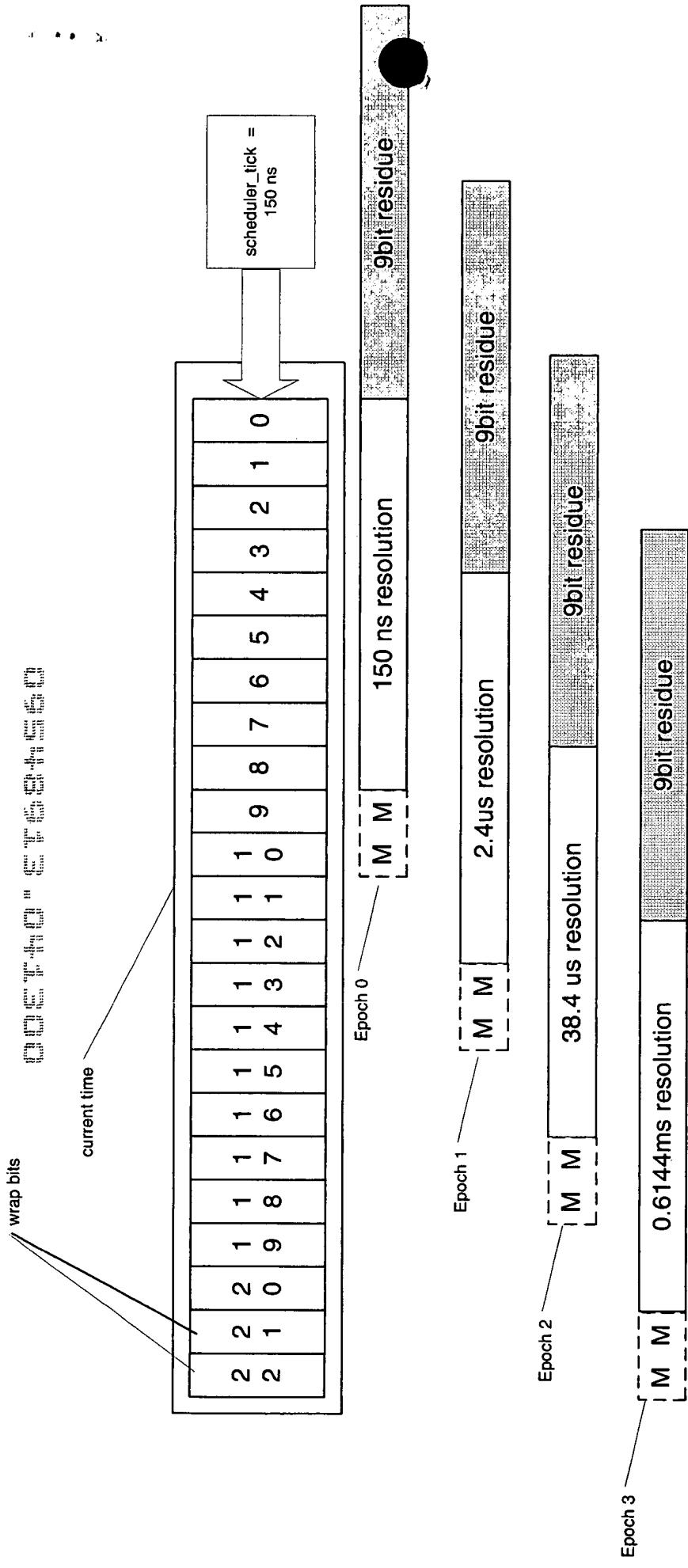


Fig. 5

Figure-4

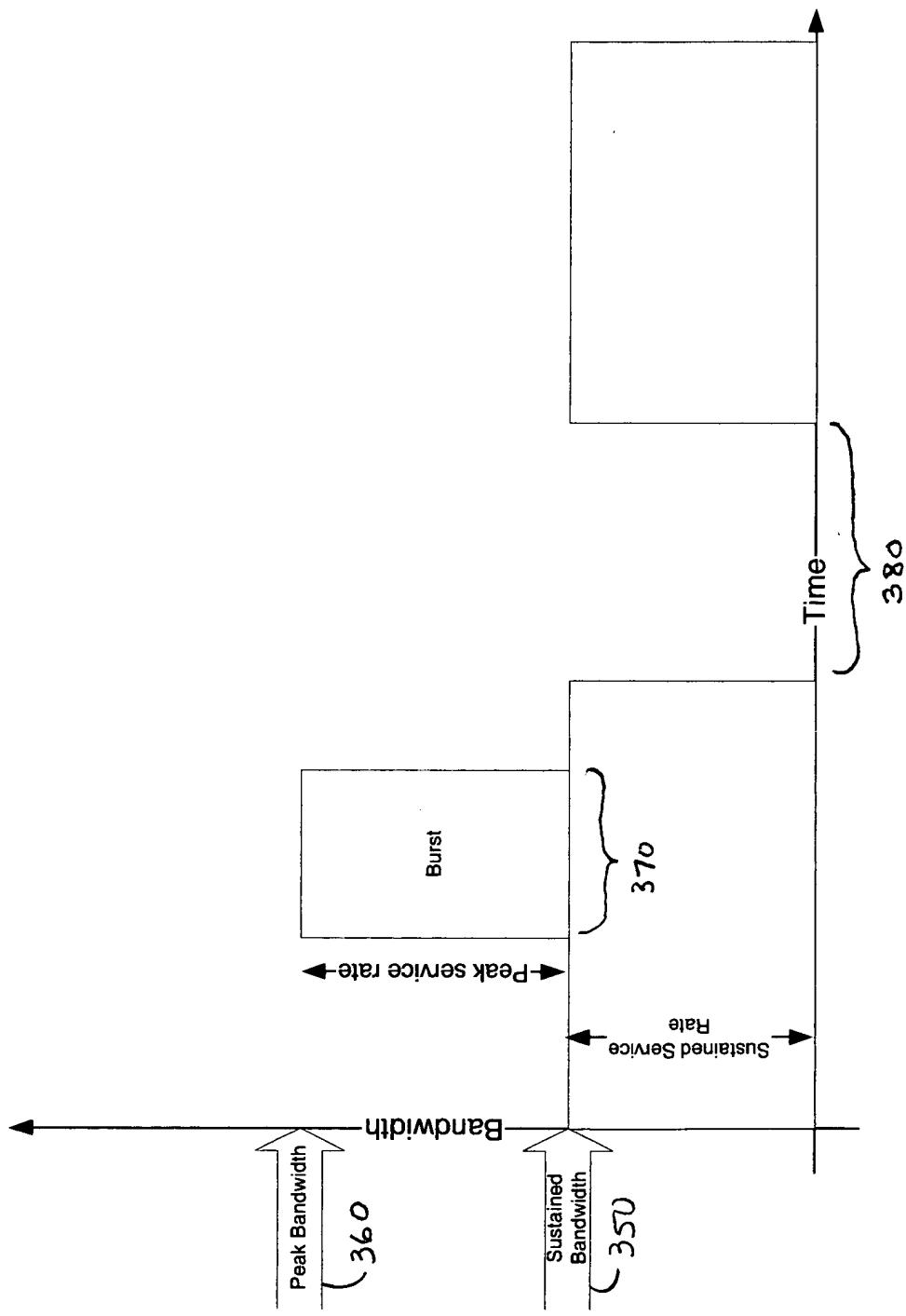


Fig. 6

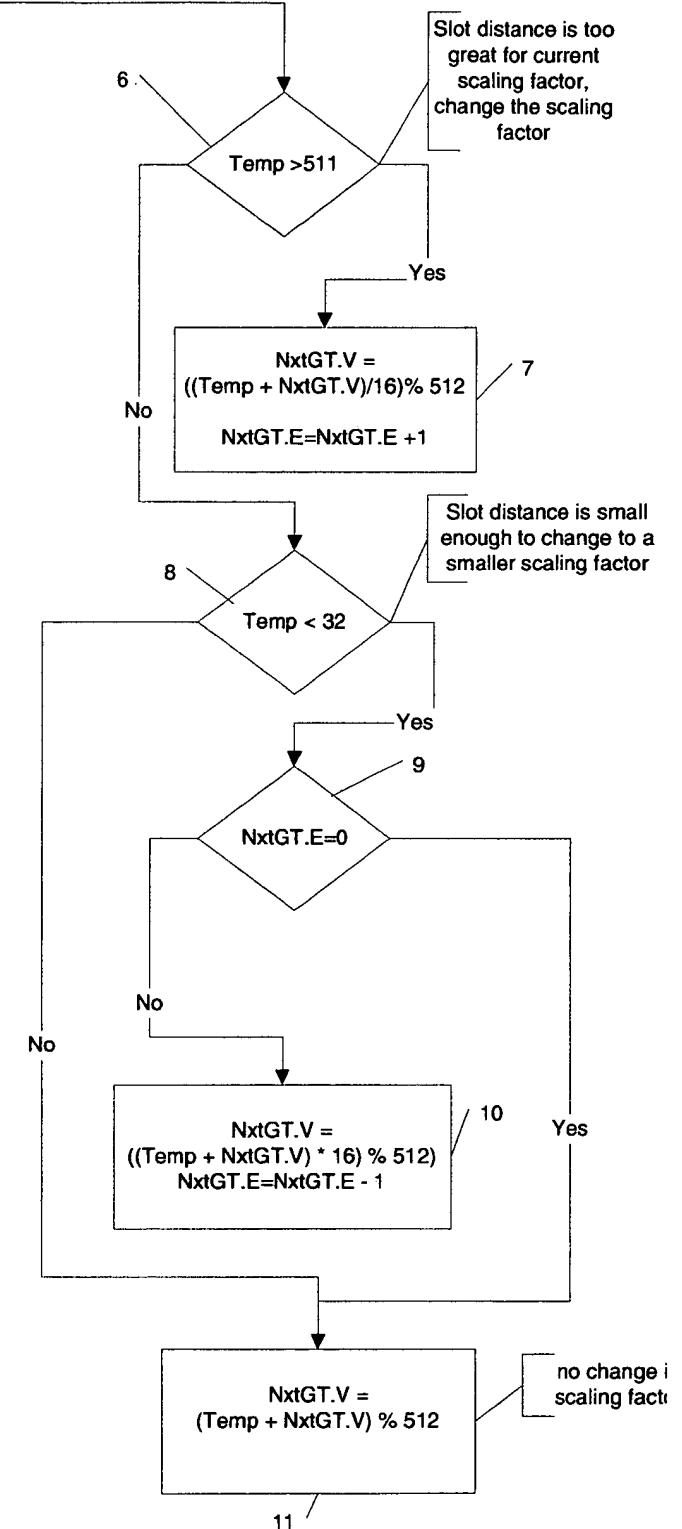
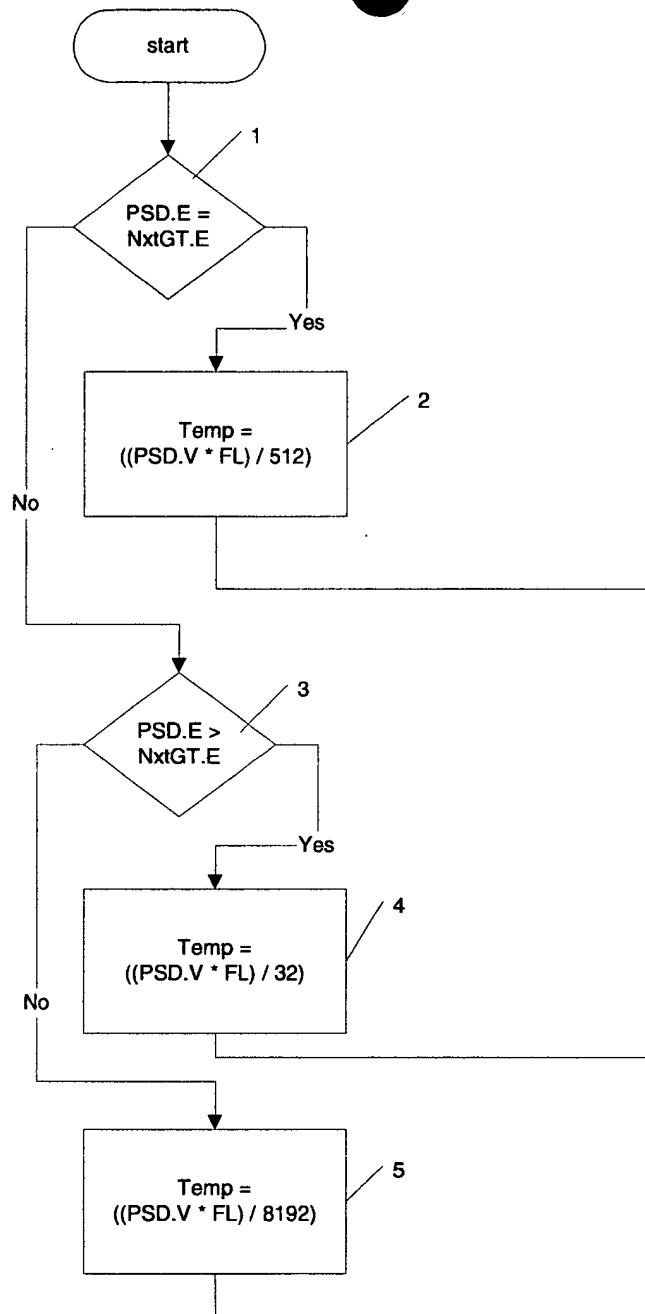


Fig. 7

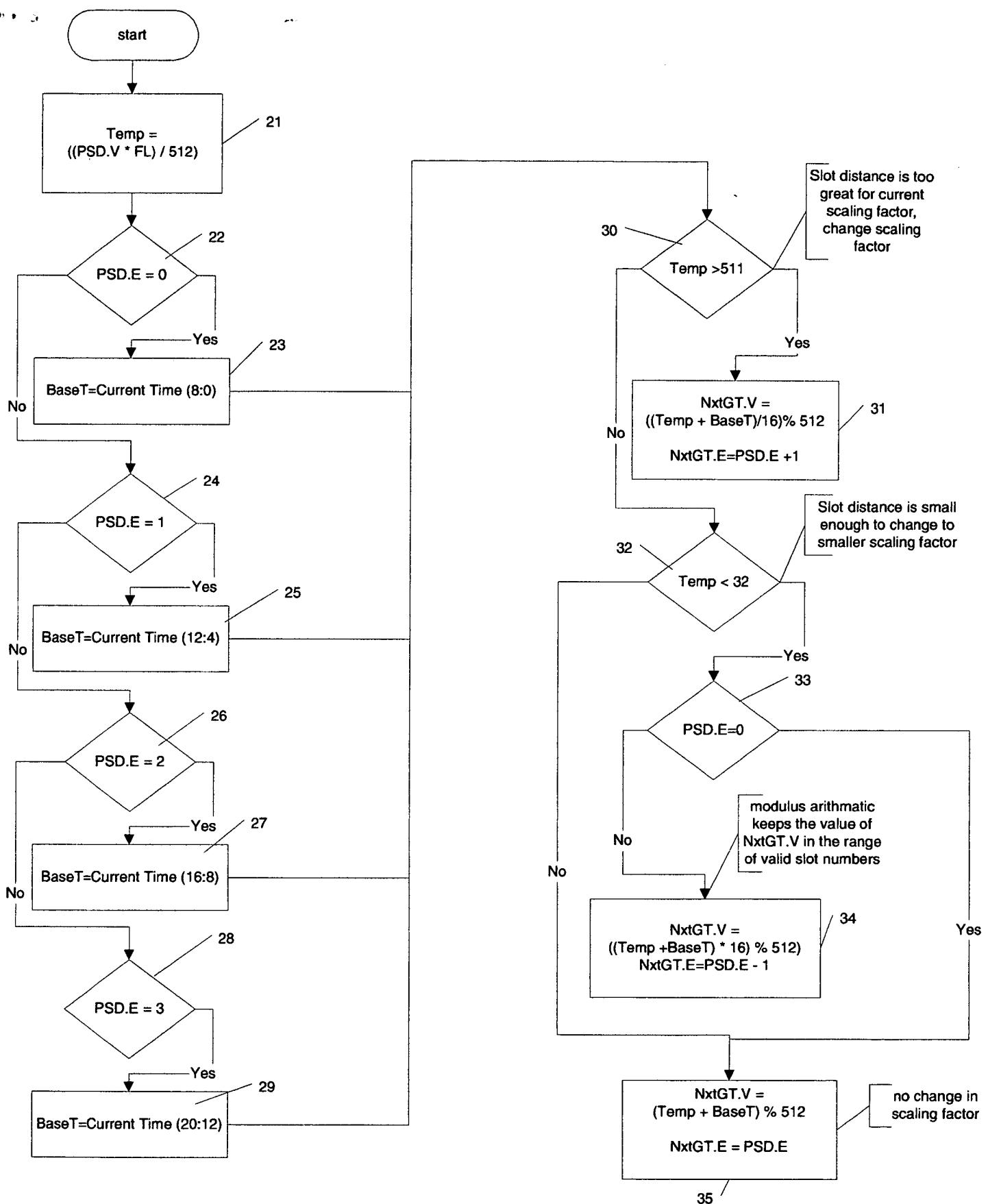


Fig. 8

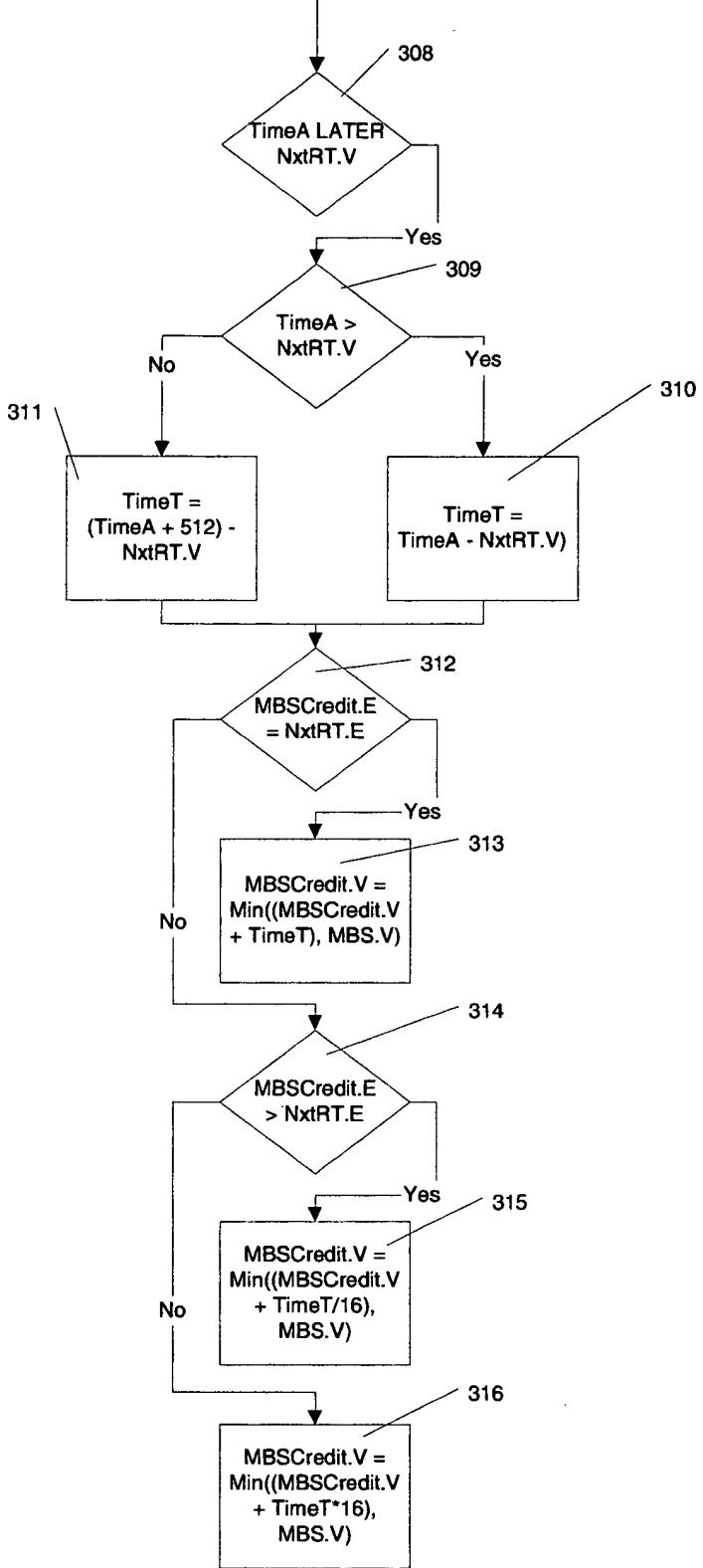
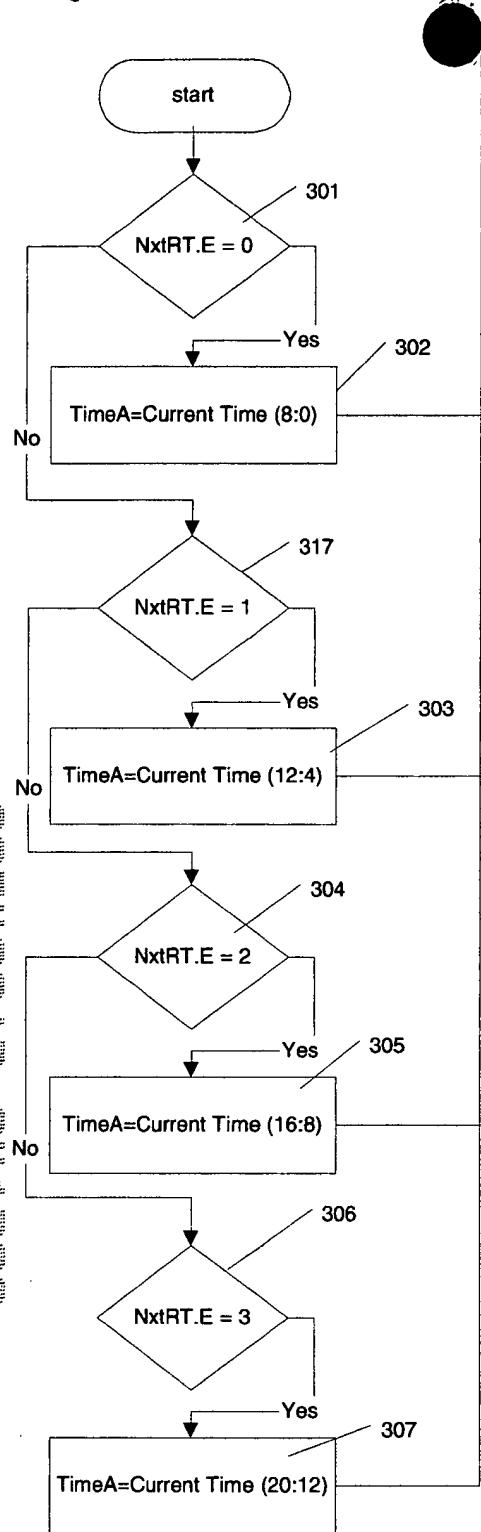


Fig. 9

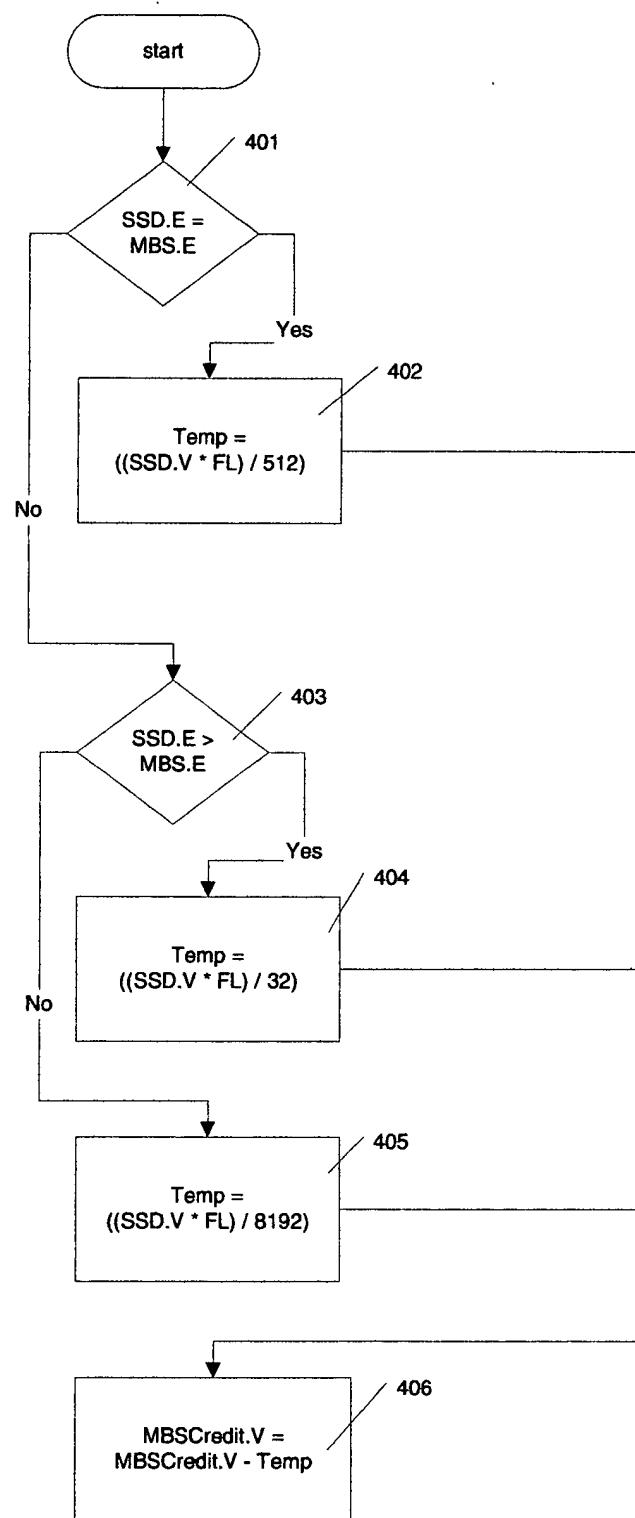


Fig. 10

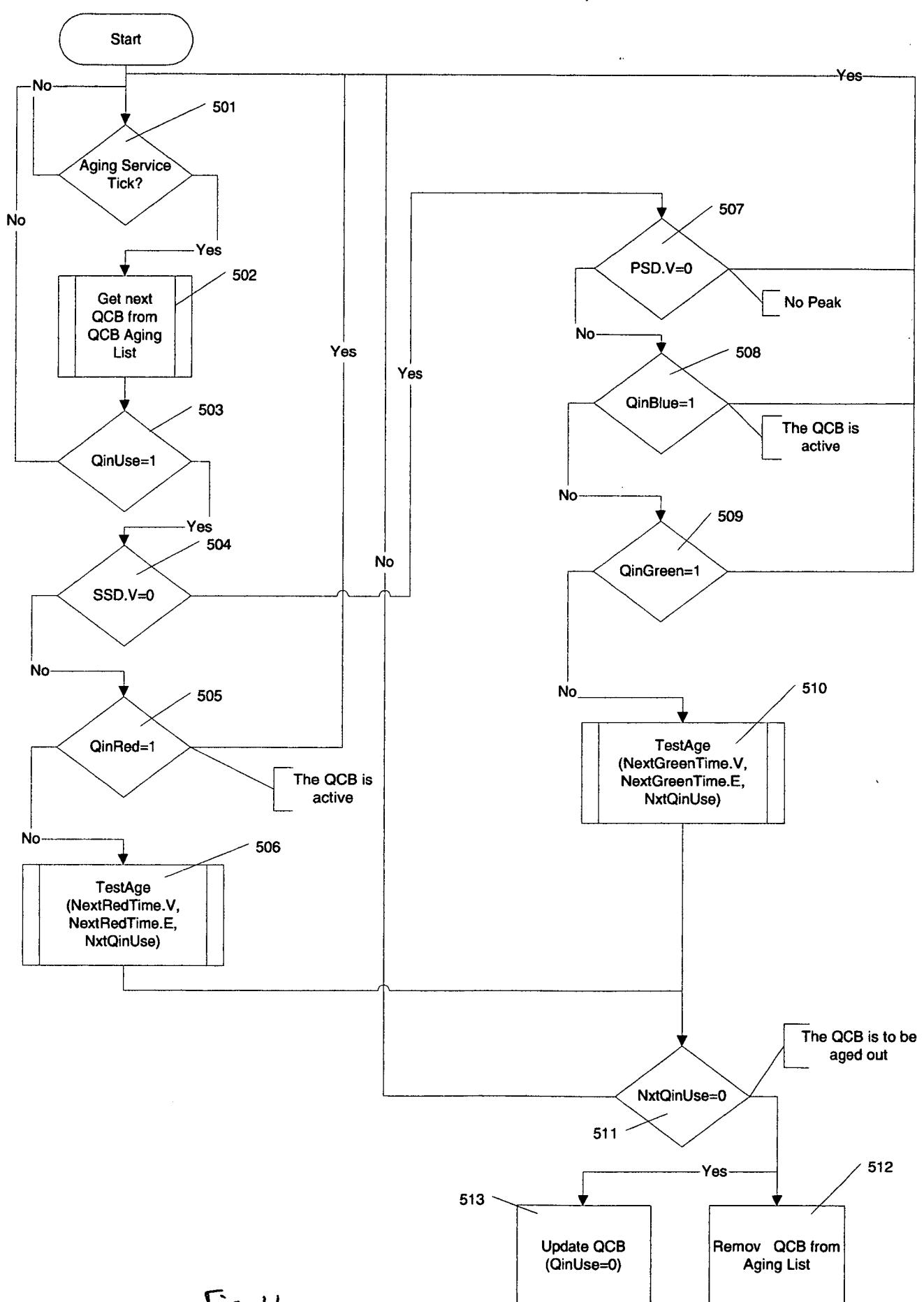


Fig. 11

Test Age

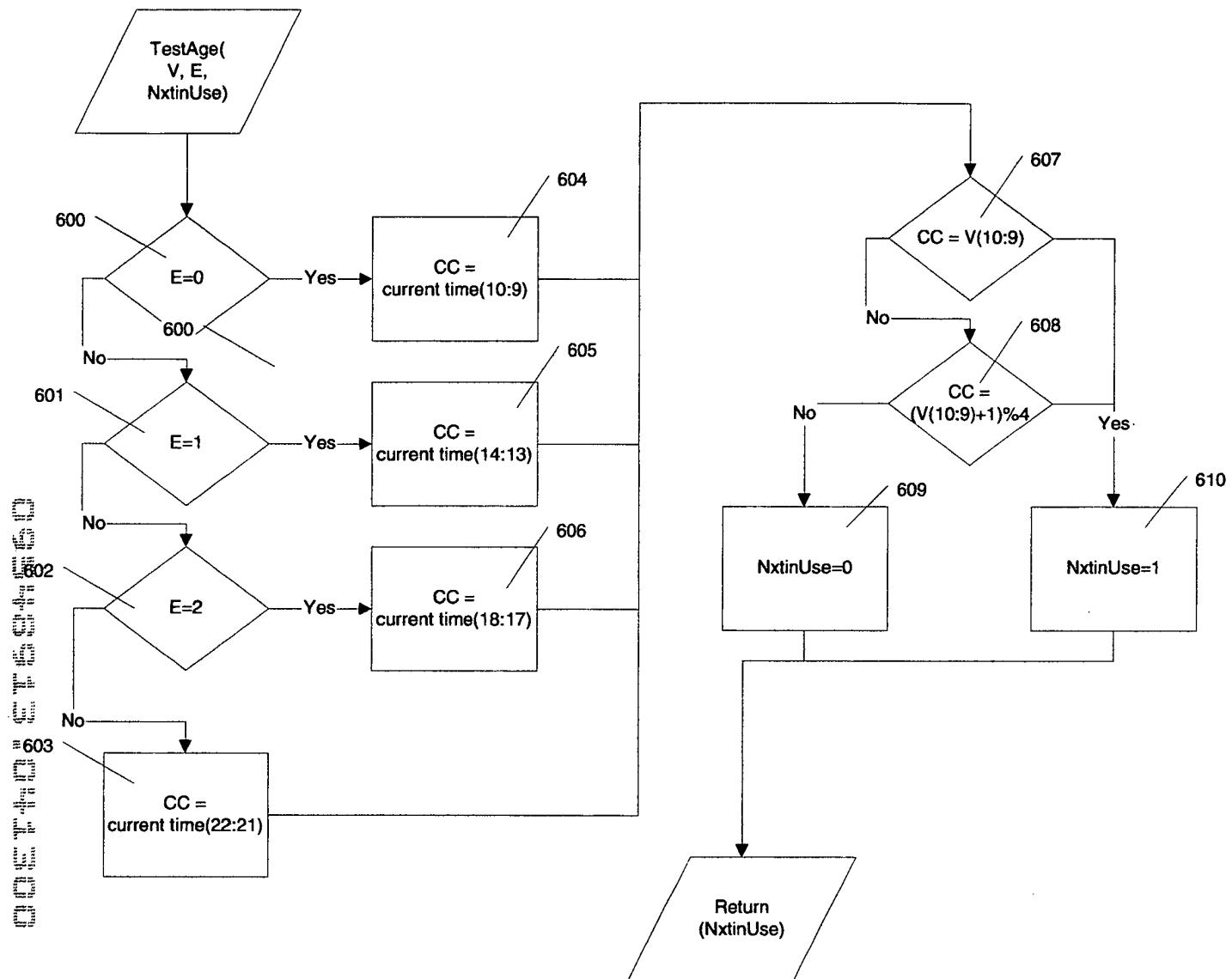


Fig. 12